Appln. S.N. 10/642,371 Prelim. Amdt. dated April 23, 2007 for RCE After Final Office Action dated Feb. 21, 2007 Docket No. 100110197-1

In the claims:

 (Currently amended) A method of making nanoscale catalyst patterns for an ion exchange membrane, comprising:

providing a mold having a top surface:

establishing at least one nanoscale masking element on at least a portion of the top surface;

etching exposed portions of the mold to form at least one nanoscale protrusion therein:

- i) providing a malleable ion exchange membrane having a top surface;
- ii) providing a mold having one or more nanoscale protusions;
- iii) pressing the at least one nanoscale protrusion pretrusions into a top surface of the membrane to form one or more at least one nanoscale recess therein recesses in the membrane, each the at least one recess having a bottom and side walls, wherein the side walls extend from the top surface of the membrane to the bottom of the at least one recess, each recess further including a lateral dimension ranging from about 1 nm to about 100 nm; and
- $i\!\! o$) depositing a layer of catalytic material on the top surface of the membrane and the bottom of the <u>at least one</u> recess.
- (Previously presented) The method of claim 1 wherein the membrane comprises a polymer.
- (Previously presented) The method of claim 1 wherein the membrane is an ion conductive membrane.
- (Previously presented) The method of claim 1 wherein the membrane is a polymer electrolyte membrane.

3

Appln. S.N. 10/642,371 Prelim. Amdt. dated April 23, 2007 for RCE After Final Office Action dated Feb. 21, 2007 Docket No. 100110197-1

- (Currently amended) The method of claim 1[[,]] wherein the membrane comprises a perfluorosulfonic acid polymer electrolyte.
- (Currently amended) The method of claim 1 wherein the mold comprises a
 substrate and a molding layer including an array of pretruding features <u>nanoscale</u>
 <u>protrusions formed therein, each of the nanoscale protrusions</u> having nanoscale
 dimensions.
- (Currently amended) The method of claim 1 wherein the <u>at least one</u>
 nanoscale <u>protrusion has</u> protrusions each have a lateral dimension ranging from about
 nm to about 100 nm.
- 8. (Currently amended) The method of claim 1 wherein the <u>at least one</u> nanoscale <u>protrusion has</u> protrusions each have a height ranging from 1 nm to about 100 um.
- (Currently amended) The method of claim 1 wherein the <u>at least one</u> nanoscale <u>protrusion has</u> protrusions each have the shape of a pillar.
- 10. (Currently amended) The method of claim 1 wherein the mold includes an array of nanoscale protrusions, and wherein the nanoscale protrusions form a regular pattern.
- 11. (Currently amended) The method of claim 1 wherein the <u>at least one</u> nanoscale <u>recess has</u> recesses have the obverse shape of the <u>at least one nanoscale protrusion</u> protrusions.
- 12. (Currently amended) The method of claim 1 wherein the bottom of the <u>at</u> least one nanoscale recess is parallel to the top surface of the membrane.

Appln. S.N. 10/642,371 Prelim. Amdt. dated April 23, 2007 for RCE

After Final Office Action dated Feb. 21, 2007 Docket No. 100110197-1

13. (Currently amended) The method of claim 1 wherein the side walls of the <u>at least one</u> recess are perpendicular to the bottom of the <u>at least one</u> recess and the top surface of the membrane

4

14. (Canceled)

- (Previously presented) The method of claim 1 wherein the side walls remain substantially free of catalytic material.
- (Previously presented) The method of claim 1 wherein the catalytic material is also an electrode.
- 17. (Previously presented) The method of claim 1 wherein the catalytic material comprises a metal.
- (Previously presented) The method of claim 17 wherein the metal is platinum.

19 - 33. (Canceled)

34. (Currently amended) A method of making nanoscale catalyst patterns for an ion exchange membrane, comprising:

providing a malleable ion exchange membrane having a top surface;

providing a mold having one or more at least one nanoscale protrusion protrusions;

imprinting the <u>at least one nanoscale protrusion</u> protrusions into the membrane to form one or more <u>at least one</u> nanoscale <u>recess</u> recesses in the membrane, each <u>the at least one</u> recess having a bottom and side walls, wherein the

Appln. S.N. 10/642,371 Prelim. Amdt. dated April 23, 2007 for RCE After Final Office Action dated Feb. 21, 2007

Docket No. 100110197-1

side walls extend from the top surface of the membrane to the bottom of the <u>at least one</u> recess: and

depositing a layer of catalytic material on the top surface of the membrane and the bottom of the at least one recess.

- 35. (Previously presented) The method of claim 34 wherein the membrane comprises a polymer.
- 36. (Previously presented) The method of claim 34 wherein the membrane is an ion conductive membrane or a polymer electrolyte membrane.
- 37. (Previously presented) The method of claim 34 wherein the membrane comprises a perfluorosulfonic acid polymer electrolyte.
- 38. (Previously presented) The method of claim 34 wherein the mold comprises a substrate and a molding layer including an array of protruding features having nanoscale dimensions.
- 39. (Currently amended) The method of claim 34 wherein the <u>at least one</u> nanoscale <u>protrusion includes</u> protrusions include a lateral dimension ranging from about 1 nm to about 100 µm, and a height ranging from about 1 nm to about 100 µm.
- 40. (Currently amended) The method of claim 34 wherein the <u>at least one</u> nanoscale <u>protrusion has protrusions each have</u> the shape of a pillar.
- 41. (Currently amended) The method of claim 34 wherein the mold includes said an array of nanoscale protrusions that form a regular pattern.

Appln. S.N. 10/642,371

Prelim. Amdt. dated April 23, 2007 for RCE After Final Office Action dated Feb. 21, 2007

Docket No. 100110197-1

42. (Currently amended) The method of claim 34 wherein said the at least one

6

nanoscale <u>recess has</u> recesses have the obverse shape of the <u>at least one nanoscale</u>

protrusion protrusions.

43. (Currently amended) The method of claim 34 wherein the bottom of the \underline{at}

<u>least one</u> recess is parallel to the top surface of the membrane, and the side walls of the at least one recess are perpendicular to the bottom of the at least one recess and the

top surface of the membrane.

top surface of the membrane

44. (Currently amended) The method of claim 34 wherein the side walls of the

at least one recess recesses each have a depth ranging from about 1 nm to about 100

μm.

45. (Previously presented) The method of claim 34 wherein the side walls

remain substantially free of catalytic material.

46. (Previously presented) The method of claim 34 wherein the catalytic

material is also an electrode.

47. (Previously presented) The method of claim 34 wherein the catalytic

material comprises a metal including platinum.

48. (Currently amended) The method of claim 34 wherein each the at least one

recess has a lateral dimension ranging from about 1 nm to about 100 nm.